

	OptiClear OE-101	OptiClear R OE-102	OptiClear E OE-104	OptiClear S OE-105	OptiClear S2 OE-107	OptiClear W OE-106
Flash Point	120°F	142°F	45°F	147°F	177°F	199°F
Non-Toxic	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Biodegradable	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Food Grade	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Evaporation Rate (N-Butyl Acetate = 1)	0.4	2.0	1.6	0.04	0.0	0.06
No Residue	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Water Miscible	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Low Odor	citrus	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Non-Conductive	< 5µS/cm	< 5µS/cm	< 5µS/cm	< 5µS/cm	< 5µS/cm	< 5µS/cm
pH (aqueous extraction)	Neutral	Neutral	Neutral	Neutral	Neutral	Neutral
Water Content (ppm)	< 50	N.A.	< 100	< 100	< 100	< 500
Kauri-Butanol	62.7	0	29	27	27	> 200
Color APHA	< 50	< 50	< 50	< 50	< 50	< 50
Boiling Point	350°F	180°F	244-284°F	376-401°F	424-484°F	396°F
Refractive Index	1.47	1.34	1.4041	1.4276	1.4372	1.469
Vapor Pressure (mm Hg)	6 @ 77°F	58 @ 100°F	36 @ 68°F	1.0 @ 68°F	0.1 @ 68°F	0.5 @ 77°F
Specific Gravity	0.84 @ 25°C	0.94 @ 25°C	0.72 @ 16°C	0.77 @ 16°C	0.79 @ 16°C	1.026 @ 25°C
Viscosity (cps)	6 @ 25°C	0.5 @ 25°C	6 @ 25°C	2.0 @ 25°C	3.4 @ 25°C	1.5 @ 25°C
Solids > 0.2µm	Nil	Nil	Nil	Nil	Nil	Nil
Abrasives	None	None	None	None	None	None
Dissolves	Wax, Pitch, Flux Grease, Tar, Polystyrene	Some Inorganic Salts, Oil Grease	Pitch, Flux, Oil, Grease	Pitch, Flux Oil, Grease	Pitch, Flux, Oil, Grease	Flux, Oil Grease